HYDROPRO[™] HYDRAULIC FLANGE SEALS | HFS

04 | 2024 HFS

VERSATILE. ROBUST. EASY TO USE.

The CALDER **HYDROPRO[™] Hydraulic Flange Seals (HFS)** can efficiently clamp and seal a variety of flanged valves with unsurpassed quality and flexibility for your valve testing needs.



VERSATILE

Mobile flange sealing enables the user to test valves that have multiple flanges as well as valves that aren't straight, like elbow valves, 90's and T's.

Pair with the HYDROPRO[™] Universal Flanged Valve Tester and HYDROPRO[™] Console for sealing both ends of a valve and performing bi-directional testing.

Adjustable clamp arms are manually adjustable to suit various flange thicknesses and diameters, ensuring that each HFS is capable of clamping to a range of valve sizes.

Select from 9 models depending on clamping capabilities.

Pivoting seal plate enables the seal plate to

pivot and swivel during clamping for better sealing surface contact with the valve flange.

ROBUST

Every component in the HFS pressure circuit is OEM-certified to the maximum specified testing pressure of the system for increased quality, durability and safety.

CE certified and available world-wide! All CALDER products are available for sale world-wide, including in the European Union and other locations where CE certification is required.

ISO 9001:2015 certified manufacturing ensures all CALDER products are manufactured to the highest quality standards.

Standard 2-year warranty is the longest in the industry! We're confident in our quality, and we back it up! And – ask us how to extend your warranty out to 5 years. . .

EASY TO USE

Hydraulic ram quickly seals the flanged valves enabling the operator to conduct a test without using blind flanges.

Engineered to automatically seal on the valve flange when clamping pressure is applied.

Extensive operating manual contains easy to follow tips and includes step-by-step set up instructions for various valve testing operations.



WHY CHOOSE CALDER!

- C The modular, highly configurable and field-upgradable design of the new CALDER tester platform is the most flexible and cost-effective way to manage all your valve testing requirements. It can grow and evolve your business
- C The new CALDER test systems are designed to be more accurate and precise than other comparable products
- C Unique to the valve testing industry, every CALDER component is OEM certified to the maximum pressure specification of the system, for enhanced safety, quality and durability
- CALDER offers users the ability to simultaneously test multiple valves with one system

- C Unmatched in the industry, all CALDER systems are backed by a 2 year warranty
- CALDER has global reach and local support through CLIMAX's vast world-wide network
- C CALDER offers a complete line of Valve Repair Machines for lapping, grinding and specialized valve machining operations
- C CALDER offers a full portfolio of Test Barriers and Hydraulic Seal Clamps among other products
- C CALDER offers SMARTEST[™] intelligent data acquisition, analysis and control systems for use with our testers
- Custom turn-key system design services from the most experienced engineers

and valve test experts in the business

- C Outrageously good customer service. We are available 24/7!
- C End-to-End Solutions; from products, consulting, engineering, custom design, training, start-up, after-sale service, spare parts, repair, and rentals, CALDER offers unmatched value in our industry
- All CALDER products are CE certified and manufactured in our ISO 9001:2015 certified factory
- C All CALDER products are proudly made in the USA



			F	IFS-2							Н	FS-4			
		ANSI Class								ANSI Class					
Valve Coverage (Flat / Raised Face Flanges)	Valve Size (nominal) Inch (mm)	150	300	600	900	1500	2500	Se Valve	Valve	150	300	600	900	1500	2500
		Maximum Test Pressure PSI (Bar)					Flan	Size (nominal)	Maximum Test Pressure PSI (Bar)						
		450 PSI (31 Bar)	1125 PSI (76 Bar)	2250 PSI (155 Bar)	3375 PSI (233 Bar)	5625 PSI (388 Bar)	9375 PSI (646 Bar)	(Flat / Raised Face Flanges)	Inch (mm)	450 PSI (31 Bar)	1125 PSI (76 Bar)	2250 PSI (155 Bar)	3375 PSI (233 Bar)	5625 PSI (388 Bar)	9375 PSI (646 Bar)
	1⁄2 (12.7)	√	√	1	√	√	\checkmark	/ Rais	2 (50.8)	\checkmark	\checkmark	√	√	√	
	³⁄4 (19.1)	\checkmark	√	√	\checkmark	√	\checkmark	(Flat ,	3 (76.2)	\checkmark	\checkmark	√	√		
	1 (25.4)	V	V	√	V	√		Coverage	4 (101.6)	\checkmark	V				
Соvе	1 ¼ (31.8)	V	V	1				Valve Cove							
/alve	1 ½ (38.1)	\checkmark	V	√											
	2 (50.8)	\checkmark													
	Hydraulic Clamping: 10 tons (9.1 tonnes)								Hydraulic Clamping: 25 tons (22.7 tonnes)						
Specs	Approximate	dimensions	: 7.7 L x 6.7	W x 14.5 H i	nch (196 L x	170 W x 36	8 H mm)	Specs	Approximate	dimensions:	12.6 L x 10.	.9 W x 17.5 H	H inch (320 L	x 277 W x 4	145 H mm)
	Approximate	e weight: ma	achine 26 lb	s (11.8 kgs)	/ shipped 5	0 lbs (22.7 k	igs)	Ľ	Approximate	e weight: ma	chine 68 lbs	s (30.8 kgs) /	shipped wei	ight: 85 lbs (3	38.6 kgs)
			ŀ	IFS-6							H	FS-10			
	ANSI Class								ANSI Class						
				ANSI	Class			8				ANSI	Class		
nges)	Valve	150	300	ANSI 600	Class 900	1500	2500	anges)	Valve	150	300	ANSI 600	Class 900	1500	2500
e Flanges)	Valve Size (nominal)	150		600			2500	ce Flanges)	Valve Size (nominal)	150			900		2500
ised Face Flanges)	Size	150 450 PSI (31 Bar)		600	900		2500 9375 PSI (646 Bar)	ised Face Flanges)	Size	150 450 PSI (31 Bar)		600	900		2500 9375 PSI (646 Bar)
/ Raised Face Flanges)	Size (nominal)	450 PSI	Maxi 1125 PSI	600 mum Test P 2250 PSI	900 ressure PSI 3375 PSI	(Bar) 5625 PSI	9375 PSI	/ Raised Face Flanges)	Size (nominal)	450 PSI	Maxir 1125 PSI	600 num Test Pr 2250 PSI	900 ressure PSI 3375 PSI	(Bar) 5625 PSI	9375 PSI
(Flat / Raised Face Flanges)	Size (nominal) Inch (mm)	450 PSI	Maxi 1125 PSI	600 mum Test P 2250 PSI	900 ressure PSI 3375 PSI	(Bar) 5625 PSI	9375 PSI (646 Bar)	(Flat / Raised Face Flanges)	Size (nominal) Inch (mm)	450 PSI	Maxir 1125 PSI	600 num Test Pr 2250 PSI	900 ressure PSI 3375 PSI	(Bar) 5625 PSI	9375 PSI (646 Bar)
srage (Flat / Raised Face Flanges)	Size (nominal) Inch (mm) 2 (50.8)	450 PSI	Maxi 1125 PSI	600 mum Test P 2250 PSI	900 ressure PSI 3375 PSI (233 Bar)	(Bar) 5625 PSI (388 Bar)	9375 PSI (646 Bar)	rage (Flat / Raised Face Flanges)	Size (nominal) Inch (mm) 3 (76.2)	450 PSI	Maxir 1125 PSI	600 num Test Pr 2250 PSI	900 ressure PSI 3375 PSI	(Bar) 5625 PSI (388 Bar)	9375 PSI (646 Bar)
Coverage (Flat / Raised Face Flanges)	Size (nominal) Inch (mm) 2 (50.8) 3 (76.2)	450 PSI (31 Bar)	Maxi 1125 PSI (76 Bar)	600 mum Test P 2250 PSI (155 Bar)	900 ressure PSI 3375 PSI (233 Bar) √	(Bar) 5625 PSI (388 Bar)	9375 PSI (646 Bar)	Coverage (Flat / Raised Face	Size (nominal) Inch (mm) 3 (76.2) 4 (101.6)	450 PSI	Maxir 1125 PSI	600 num Test Pr 2250 PSI (155 Bar)	900 ressure PSI 3375 PSI (233 Bar)	(Bar) 5625 PSI (388 Bar) √	9375 PSI (646 Bar)
Valve Coverage (Flat / Raised Face Flanges)	Size (nominal) Inch (mm) 2 (50.8) 3 (76.2) 4 (101.6)	450 PSI (31 Bar)	Maxi 1125 PSI (76 Bar)	600 mum Test P 2250 PSI (155 Bar) √	900 ressure PSI 3375 PSI (233 Bar) √	(Bar) 5625 PSI (388 Bar)	9375 PSI (646 Bar)	Coverage (Flat / Raised Face	Size (nominal) Inch (mm) 3 (76.2) 4 (101.6) 5 (127)	450 PSI	Maxir 1125 PSI (76 Bar)	600 num Test Pr 2250 PSI (155 Bar) √	900 ressure PSI 3375 PSI (233 Bar)	(Bar) 5625 PSI (388 Bar) √	9375 PSI (646 Bar)
Valve Coverage (Flat / Raised Face Flanges)	Size (nominal) Inch (mm) 2 (50.8) 3 (76.2) 4 (101.6) 5 (127)	450 PSI (31 Bar) √ √	Maxi 1125 PSI (76 Bar) √ √	600 mum Test P (155 Bar) √ √	900 ressure PSI 3375 PSI (233 Bar) √	(Bar) 5625 PSI (388 Bar)	9375 PSI (646 Bar)	Valve Coverage (Flat / Raised Face Flanges)	Size (nominal) Inch (mm) 3 (76.2) 4 (101.6) 5 (127) 6 (152.4)	450 PSI (31 Bar)	Maxir 1125 PSI (76 Bar) √	600 num Test Pr 2250 PSI (155 Bar) √ √	900 ressure PSI 3375 PSI (233 Bar)	(Bar) 5625 PSI (388 Bar) √	9375 PSI (646 Bar)
_	Size (nominal) Inch (mm) 2 (50.8) 3 (76.2) 4 (101.6) 5 (127)	450 PSI (31 Bar) √ √ √	Maxi 1125 PSI (76 Bar) √ √	600 mum Test P (155 Bar) √ √ √	900 ressure PSI 3375 PSI (233 Bar) √	(Bar) 5625 PSI (388 Bar)	9375 PSI (646 Bar)	Valve Coverage (Flat / Raised Face	Size (nominal) Inch (mm) 3 (76.2) 4 (101.6) 5 (127) 6 (152.4) 8 (203.2)	450 PSI (31 Bar)	Maxir 1125 PSI (76 Bar) √ √ √	600 num Test Pr 2250 PSI (155 Bar)	900 ressure PSI 3375 PSI (233 Bar)	(Bar) 5625 PSI (388 Bar) √	9375 PSI (646 Bar)
Specs Valve Coverage (Flat / Raised Face Flanges)	Size (nominal) Inch (mm) 2 (50.8) 3 (76.2) 4 (101.6) 5 (127) 6 (152.4)	450 PSI (31 Bar) √ √ √ lamping: 55	Maxi 1125 PSI (76 Bar) √ √ √ tons (49.9 f	600 mum Test P (155 Bar) √ √ √ √	900 ressure PSI 3375 PSI (233 Bar) √ √	(Bar) 5625 PSI (388 Bar) √	9375 PSI (646 Bar) √	Coverage (Flat / Raised Face	Size (nominal) Inch (mm) 3 (76.2) 4 (101.6) 5 (127) 6 (152.4) 8 (203.2) 10 (254)	450 PSI (31 Bar) √ √ √	Maxir 1125 PSI (76 Bar) √ √ √ √	600 num Test Pr 2250 PSI (155 Bar) √ √ √ √ tonnes)	900 ressure PSI 3375 PSI (233 Bar) √ √	(Bar) 5625 PSI (388 Bar) √ √	9375 PSI (646 Bar) √

SPECIFICATIONS

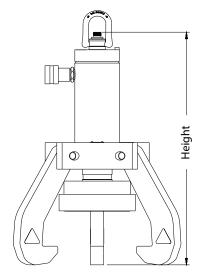
CALDER a CLIMAX Company Web site: climaxportable.com

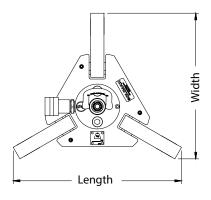
SPECIFICATIONS



			Н	FS-14						
es)		ANSI Class								
-lang	Valve	150	300	600	900	1500	2500			
ace H	Size (nominal)	Maximum Test Pressure PSI (Bar)								
Valve Coverage (Flat / Raised Face Flanges)	Inch (mm)	450 PSI (31 Bar)	1125 PSI (76 Bar)	2250 PSI (155 Bar)	3375 PSI (233 Bar)	5625 PSI (388 Bar)	9375 PSI (646 Bar)			
Flat / I	8 (203.2)			V						
ige (F	10 (254)		\checkmark							
overë	12 (304.8)	\checkmark	\checkmark							
Ive C	14 (355.6)	\checkmark								
Υŝ										
6	Hydraulic Clamping: 100 tons (90.7 tonnes)									
Specs	Approximate dimensions: 25.1 L x 25.1 W x 26.3 H inch (638 L x 638 W x 668 H mm)									
	Approximate weight: machine 493 lbs (223 kgs) / shipped 550 lbs (249 kgs)									

Dimensional Drawing (see specs for model specific dimensions)





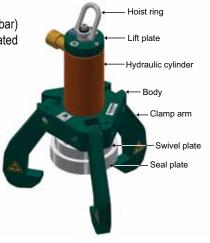
All dimensions should be considered reference. Contact your Calder Representative for precision dimensions. Specifications are subject to change without notice. There are no systems or components on this machine that are capable of producing hazardous EMC, UV or other radiation hazards. The machine does not use lasers nor does it create hazardous materials such as gasses or dust.

HFS CONFIGURATIONS

The HYDROPRO[™] Hydraulic Flange Seals, HFS comes standard with 10,000 PSI (679 bar) rated hydraulic clamping components and plumbing, adjustable clamp arms, nickel plated steel seal plate, lifting hoist rings, hydraulic clamping chart and operators manual.

HFS with O-ring flange seal plate

Model	PN
HFS-2	88524
HFS-4	88525
HFS-6	88527
HFS-10	88528
HFS-14	88529



CALDER a CLIMAX Company Web site: climaxportable.com

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CALDER VALVE INSTITUTE AND CARE PROGRAM

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Our engineers and valve test experts have been teaching the fundamentals and fine points of valve testing operation for as long as we've been inventing and building advanced valve testing systems.

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All training programs are taught by our professional and experienced OEM CALDER trainers. Your instructor will provide valuable information on operator safety, valve test system set-up, operation, and how to keep your valve tester in top operating condition.

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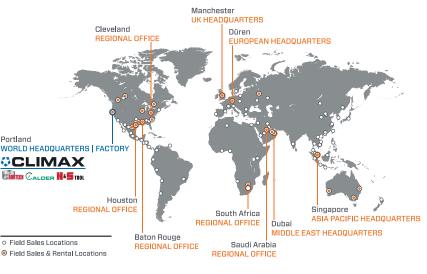




CALDER CARE PROGRAM

Preventative maintenance and service package includes:

- \checkmark parts replaced for the term of the package
 - Technical Assistance by Phone A CALDER CARE Hotline for 24/7 USbased expert advice from repair professionals
- Parts Replacement Guarantee All 🗸 On-Site Preventive Maintenance Yearly PM visit by a Certified CALDER Service Technician
 - Extended Warranty Coverage -CALDER is the only company in our industry with a standard 2 year warranty and offering extended warranty programs out to 5 years!



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